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- ☒ Preliminary Specification
☐ Final Product Specification

Customer : _____

Approved by	Notes

TIANMA Confirmed :

Prepared by	Checked by	Approved by



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Record of Revision

Rev	Issued Date	Description	Editor
1.0	2019-04-01	Preliminary Specification Released.	Gang.li



1 General Specifications

Feature		Spec
Display Spec.	Size	4.3 inch
	Resolution	480(RGB)x272
	Pixel Pitch (mm)	0.198x0.198
	Technology Type	a-Si
	Pixel Configuration	R.G.B Vertical Stripe
	Display Mode	TN, Normally White
	Surface Treatment	Anti-Glare
	Viewing Direction	6 o'clock
	Gray Scale Inversion Direction	12 o'clock
Mechanical Characteristics	LCM (W x H x D) (mm)	105.50x67.20x3.50
	Active Area(mm)	95.04x53.86
	With /Without TSP	Without TSP
	Weight (g)	TBD
	Matching Connection Type	FH12A-40S-0.5SH
	LED Numbers	10 LEDs
Electrical Characteristics	Interface	RGB 24 bits
	Color Depth	16.7M
	Driver IC	ST7282T2

Note 1: Viewing direction for best image quality is different from TFT definition. There is a 180 degree shift.

Note 2: Requirements on Environmental Protection: Q/S0002

Note 3: LCM weight tolerance: $\pm 5\%$



2 Input/Output Terminals

2.1 TFT LCD Panel

Recommended connector:FH12A-40S-0.5SH or compatible

No	Symbol	I/O	Description	Comment
1	VLED-	P	Back light cathode	
2	VLED+	P	Back light anode	
3	GND	P	Ground	
4	VDD	P	Power supply +3.3V	
5	R0	I	Red Data input	
6	R1	I	Red Data input	
7	R2	I	Red Data input	
8	R3	I	Red Data input	
9	R4	I	Red Data input	
10	R5	I	Red Data input	
11	R6	I	Red Data input	
12	R7	I	Red Data input	
13	G0	I	Green Data input	
14	G1	I	Green Data input	
15	G2	I	Green Data input	
16	G3	I	Green Data input	
17	G4	I	Green Data input	
18	G5	I	Green Data input	
19	G6	I	Green Data input	
20	G7	I	Green Data input	
21	B0	I	Blue Data input	
22	B1	I	Blue Data input	
23	B2	I	Blue Data input	
24	B3	I	Blue Data input	
25	B4	I	Blue Data input	
26	B5	I	Blue Data input	
27	B6	I	Blue Data input	
28	B7	I	Blue Data input	
29	GND	P	Ground	
30	DCLK	I	Clock signal; latching data at the rising edge.	
31	DISP	I	Display control / standby mode selection, Internal pull low. DISP = "Low" : Standby; DISP = "High" : Normal display	
32	HSYNC	I	Horizontal sync signal; negative polarity.	Note1

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			Pull "low" when not used in DE mode.	
33	VSYNC	I	Vertical sync signal; negative polarity. Pull "low" when not used in DE mode.	Note1
34	DE	I	Data input enable. Active High to enable the data input Pull "low" when not used in SYNC mode.	Note1
35	NC	—	No connection	
36	GND	P	Ground.	
37	X_R	O	XR	
38	Y_B	O	YD	
39	X_L	O	XL	
40	Y_T	O	YU	

I——Input, O——Output, P——Power/Ground

Note 1: This 4.3 inch LCD module supports **SYNC** & **SYNC-DE** & **DE** mode, the pin setting is different from each other. Please refer to the descriptions.

2.2 Display direction description



3 Absolute Maximum Ratings

3.1 Driving TFT LCD Panel

Item	Symbol	Min	Max	Unit	Remark
Supply Voltage	VDD	-0.3	4.0	V	
Signal Input	-	-0.3	4.0	V	Note1
Back Light Forward Current	I _{LED}		25	mA	For each LED Ta=25°C
Operating Temperature	T _{OPR}	-30	85	°C	
Storage Temperature	T _{STG}	-30	90	°C	
Relative Humidity Note2	RH	--	≤95	%	Ta≤40°C
		--	≤85	%	40°C < Ta ≤ 50°C
		--	≤55	%	50°C < Ta ≤ 60°C
		--	≤36	%	60°C < Ta ≤ 70°C
		--	≤24	%	70°C < Ta ≤ 80°C
Absolute Humidity	AH	--	≤70	g/m ³	Ta > 70°C

Table 3.1 absolute maximum ratings

Note1: Signals include R0~R7, G0~G7, B0~B7, DCLK, DISP, HSYNC, VSYNC, DE。

Ta means the ambient temperature.

It is necessary to limit the relative humidity to the specified temperature range.

Condensation on the module is not allowed.



4 Electrical Characteristics

4.1 Driving TFT LCD Panel

GND=0V, Ta=25°C

Item		Symbol	Min	Typ	Max	Unit	Remark
Supply Voltage		VDD	3.0	3.3	3.6	V	
Input Signal Voltage	Low Level	V _{IL}	DGND	--	0.3xVDD	V	R0~R7, G0~G7, B0~B7, DCLK, DISP, HSYNC, VSYNC, DE
	High Level	V _{IH}	0.7xVDD	--	VDD	V	
Output Signal Voltage	Low Level	V _{OL}	DGND	--	DGND+0.4	V	
	High Level	V _{OH}	VDD-0.4	--	VDD	V	
(Panel+LSI) Power Consumption		Black Mode (60Hz)		75		mW	
		Standby Mode		50		uW	Note1

Note1: To test the current dissipation, use "all Black Pattern".

Table 4.1 LCD module electrical characteristics

4.2 Backlight Unit

Ta=25°C

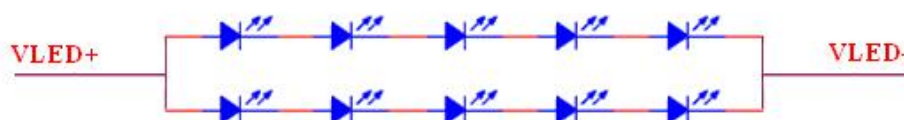
Item	Symbol	MIN	TYP	MAX	Unit	Remark
Forward Current	I _F	--	40	50	mA	10 LEDs (2 LED Serial, 5 LED Parallel)
Forward Current Voltage	V _F	--	15.5	-	V	
Backlight Power Consumption	W _{BL}	--	620	—	mW	
LED life time	--	30000	--	--	Hrs	

Note1: The LED driving condition is defined for each module (5 LED Serial, 2 LED Parallel)

Note2: Under LCM operating, the stable forward current should be inputted. And forward voltage is for reference only.

Note3: Optical performance should be evaluated at Ta=25°C. Only If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% from initial brightness. Typical operating life time is an estimated data.

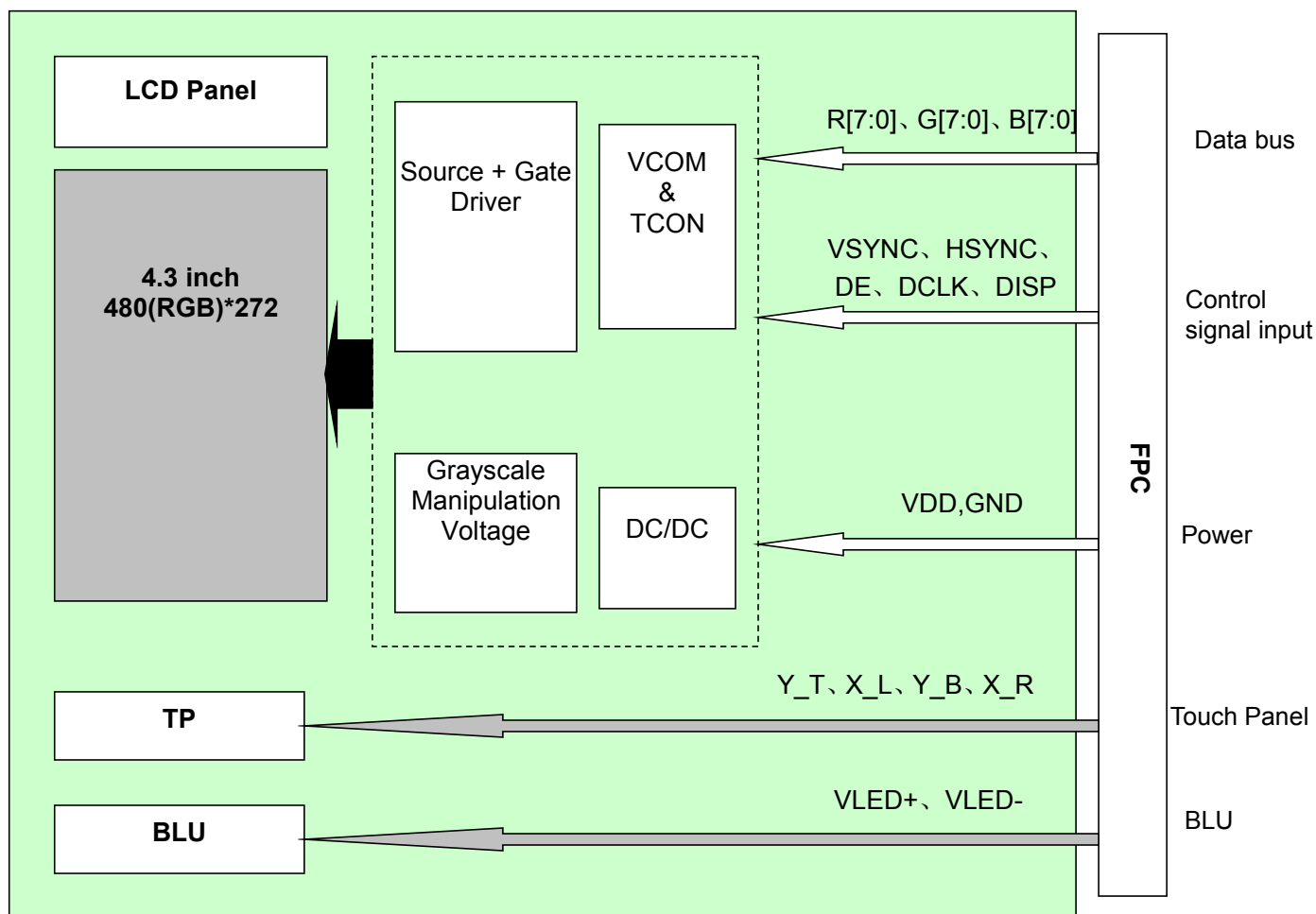
Note4: The LED driving condition is defined for each LED module.





4.3 Block Diagram

LCD module diagram





5 Timing Chart

5.1 Input Setup Timing Setting

5.1.1 Input Setup Timing Parameter Setting

VDD=3.3V Ta=25°C

Normal Write Mode

Parameter	Symbol	Min	Typ	Max	Unit	Remark
DCLK Pulse High Width	T_{cwh}	26.7	-	-	ns	
DCLK Pulse Low Width	T_{cwl}	26.7	-	-	ns	
DE Setup Time	T_{dest}	10	-	-	ns	
DE Hold Time	T_{dehd}	10	-	-	ns	
HSYNC Setup Time	T_{hst}	12	-	-	ns	
HSYNC Hold Time	T_{hhd}	12	-	-	ns	
VSYSN Setup Time	T_{vst}	12	-	-	ns	
VSYSN Hold Time	T_{vhd}	12	-	-	ns	
Data Setup Time	T_{dsu}	12	-	-	ns	
Data Hold Time	T_{dhd}	12	-	-	ns	

Table 5.1 Input Setup Timing Parameters Requirement

5.1.2 Clock and Data Input Timing Diagram

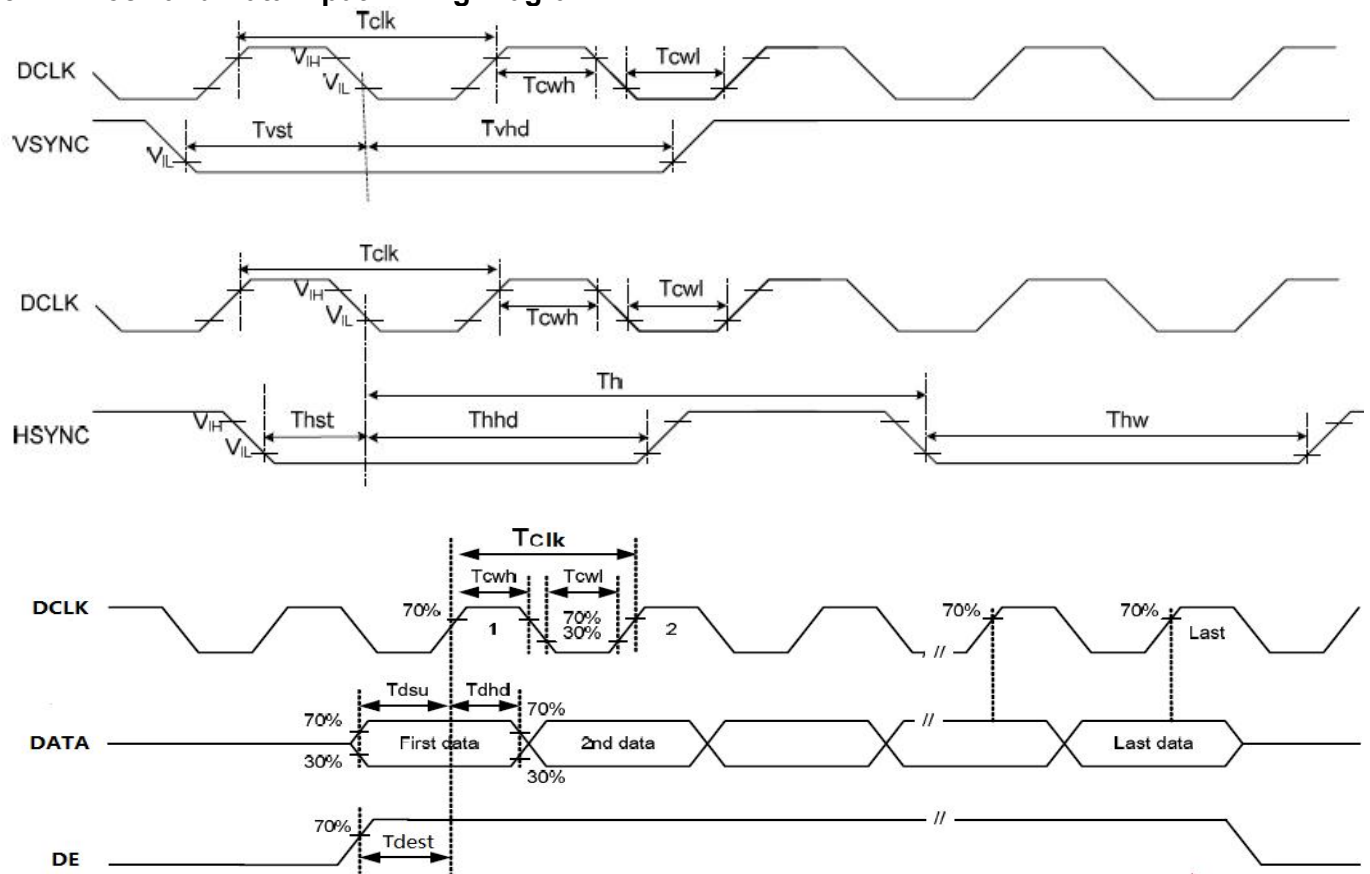
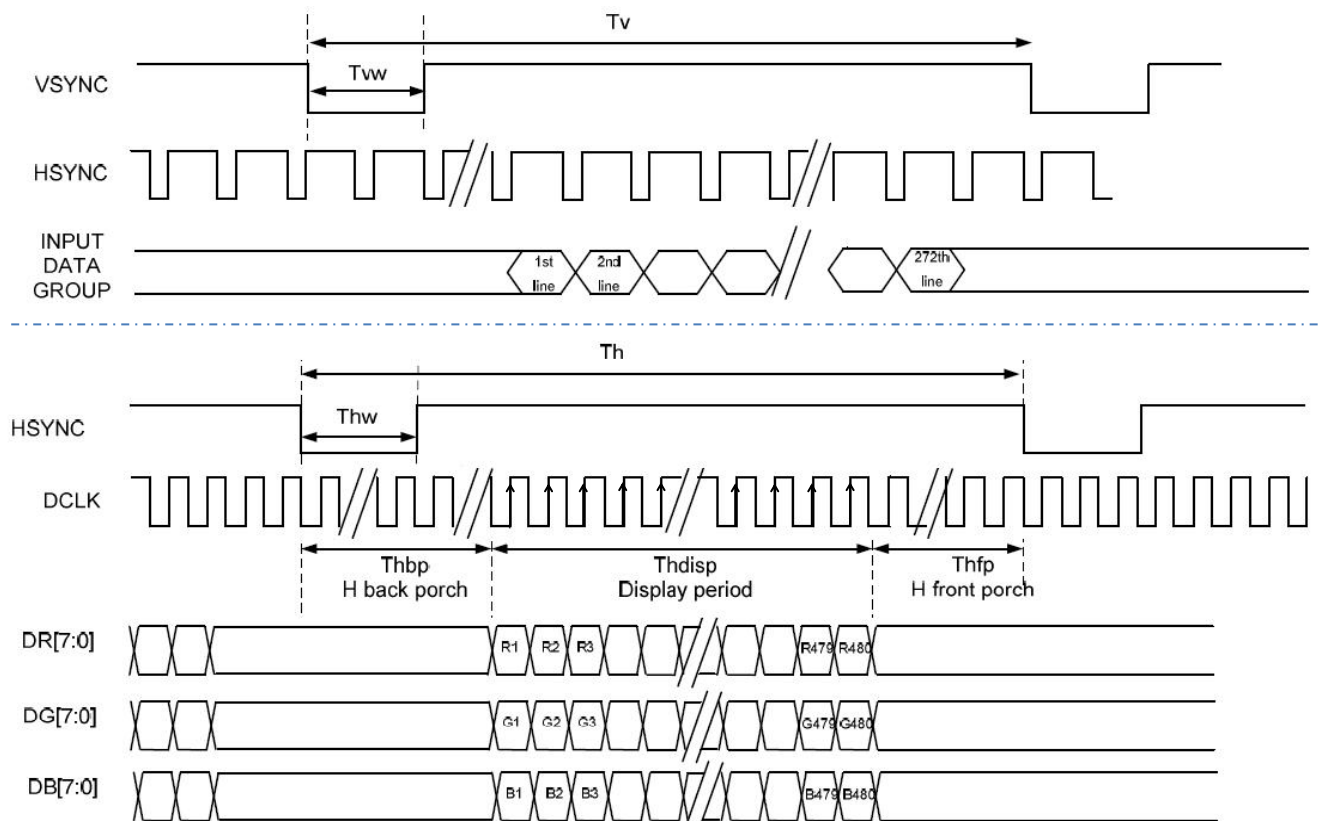


Figure 5.1.2 Clock and Data Input Timing Diagram

**5.2 Data Input Format****5.2.1 Data Input Timing Parameter Setting**

Item		Symbol	Min.	Typ.	Max.	Unit	Remark
DCLK Frequency		Fclk	8	9	12	MHz	
DCLK Period		Tclk	83	111	125	ns	
HSYNC	Period Time	Th	485	531	598	DCLK	
	Display Period	Thdisp		480		DCLK	
	Back Porch	Thbp	3	43	43	DCLK	By H_Blanking setting
	Front Porch	Thfp	2	8	75	DCLK	
	Pulse Width	Thw	2	4	75	DCLK	
VSYNC	Period Time	Tv	276	292	321	H	
	Display Period	Tvdisp		272		H	
	Back Porch	Tvbp	2	12	12	H	By V_Blanking setting
	Front Porch	Tvfp	2	8	37	H	
	Pulse Width	Tvw	2	4	37	H	

Note: It is necessary to keep Tvbp =12 and Thbp =43 in sync mode. DE mode is unnecessary to keep it.

Table 5.2.2 Data Input Timing Parameters Requirement**5.2.2 Data Input Timing Diagram****5.2.2.1 Data Input Timing Diagram in SYNC Mode****Figure 5.2.1 Data Input Timing Diagram in SYNC Mode**

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5.2.2.2 Data Input Timing Diagram in SYNC-DE Mode

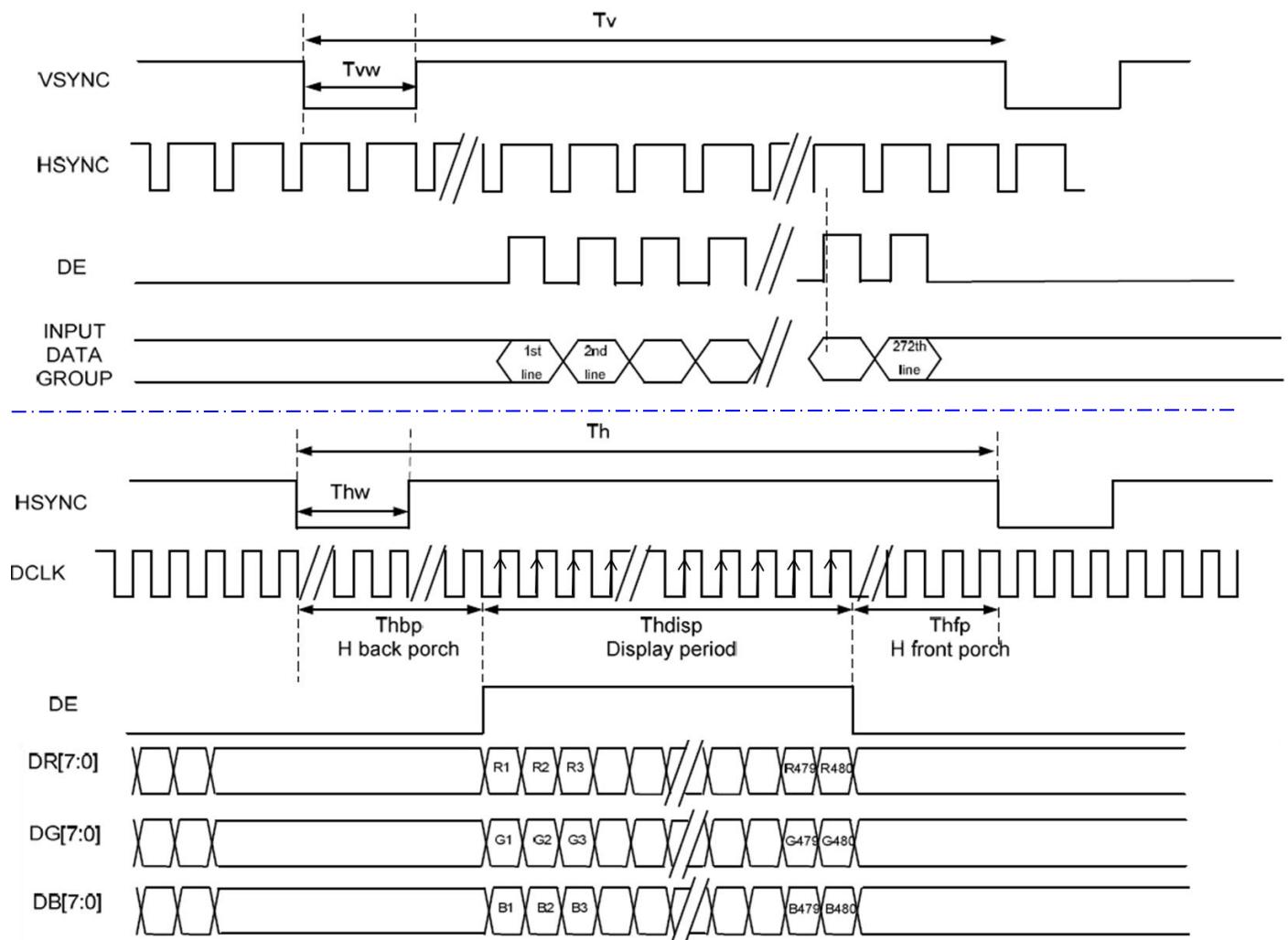


Figure 5.2.2 Data Input Timing Diagram in SYNC-DE Mode



5.2.2.3 Data Input Timing Diagram in DE Mode

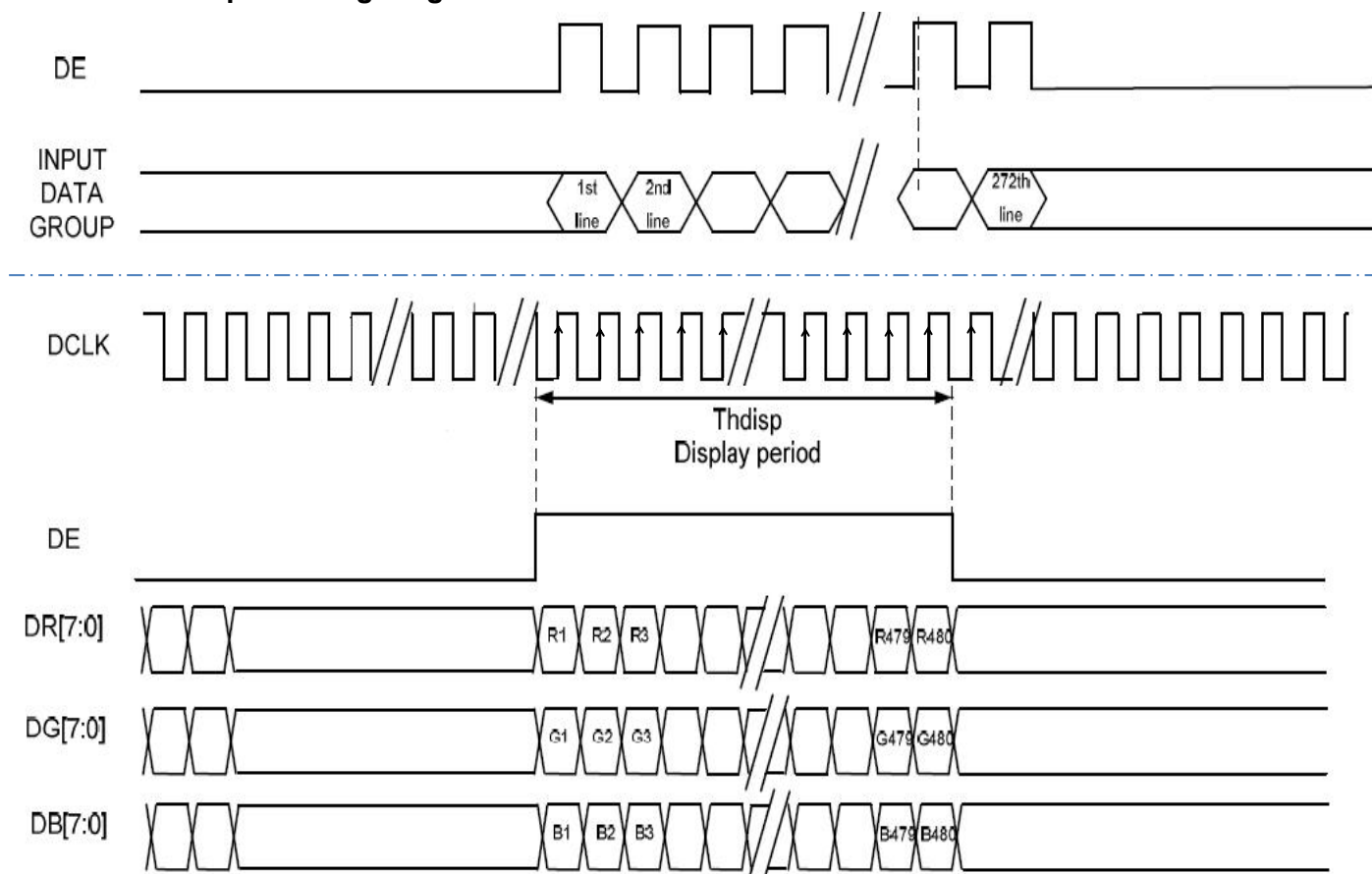


Figure 5.2.2 Data Input Timing Diagram in DE Mode



5.3 Power ON/OFF Sequence

5.3.1 Power ON Sequence

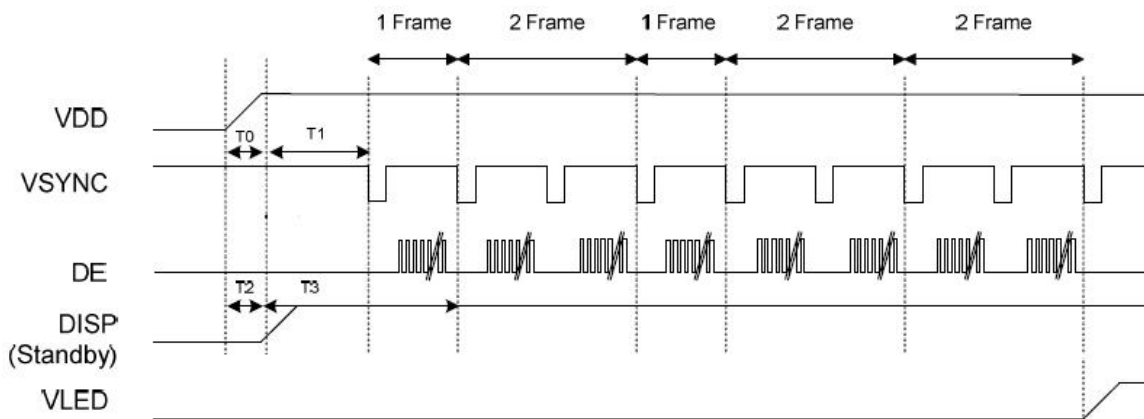


Figure 5.3.1 Power on sequence

5.3.2 Power OFF Sequence

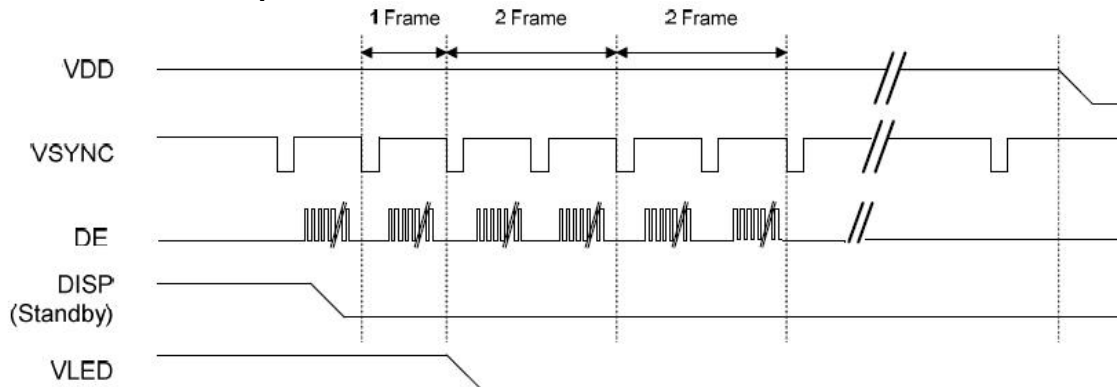


Figure 5.3.2 Power off sequence

Note 1: T0 is determined by the external power. The slew time should be set longer than 0ms and shorter than 20ms.

T1 is the time from VDD stable to the first VSYNC, this value should be set longer than 0ms.

T2 is suggested staying low when VDD just stable.

T3 is the time for inner AVDD boost. Normally, $T3 \geq T1 + 1\text{frame}$.

Note 2: When power on, VLED on should be set 8 frames ($16.7 \times 8 = 134\text{ms}$) delayed to VDD on.

When power off, VLED off should be set at least 4 frames ($16.7 \times 4 = 67\text{ms}$) before VDD off.



6 Optical Characteristics

Ta=25°C

Item		Symbol	Condition	Min	Typ	Max	Unit	Remark
View Angles		θT	CR≧10	50	60	-	Degree	Note2,3
		θB		60	70	-		
		θL		60	70	-		
		θR		60	70	-		
Contrast Ratio		CR	θ=0°	600	800	-		Note 3
Response Time		T _{ON}	25℃	-	20	30	ms	Note 4
		T _{OFF}						
Chromaticity	White	x	Backlight is on	0.255	0.305	0.355		Note 1,5
		y		0.270	0.327	0.377		
	Red	x		0.534	0.584	0.634		Note 1,5
		y		0.300	0.350	0.400		
	Green	x		0.290	0.340	0.390		Note 1,5
		y		0.543	0.593	0.643		
	Blue	x		0.102	0.152	0.202		Note 1,5
		y		0.040	0.090	0.140		
Uniformity		U		75	80	-	%	Note 6
NTSC				-	50	-	%	Note 5
Luminance		L		400	500	-	cd/m ²	Note 7

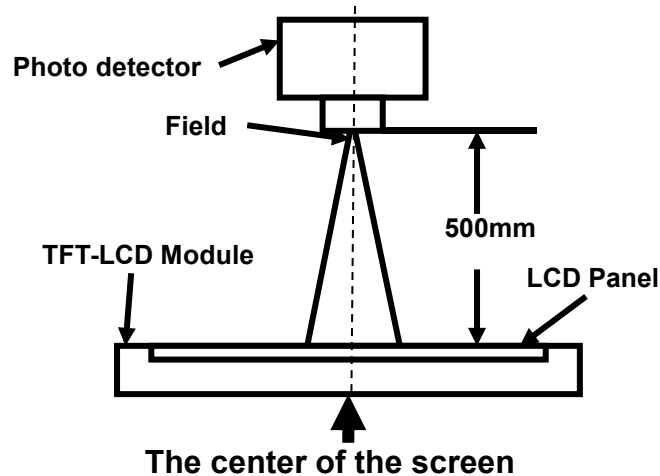
Test Conditions:

1. $I_F = 40$ mA, and the ambient temperature is 25°C.
2. The test systems refer to Note 1 and Note 2.



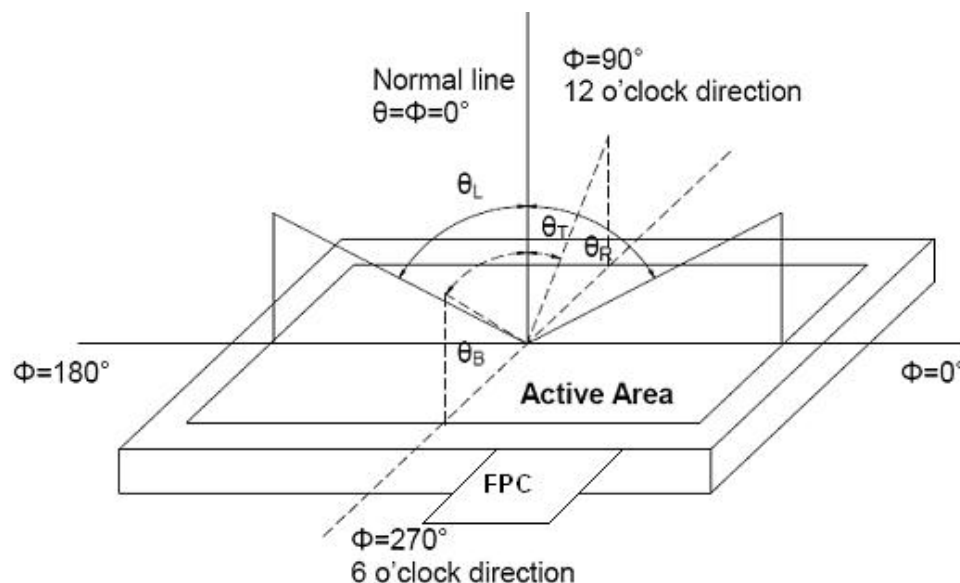
Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



Note 3: Definition of contrast ratio

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD is on the "White" state}}{\text{Luminance measured when LCD is on the "Black" state}}$$

"White state ": The state is that the LCD should drive by V_{white} .

"Black state": The state is that the LCD should drive by V_{black} .

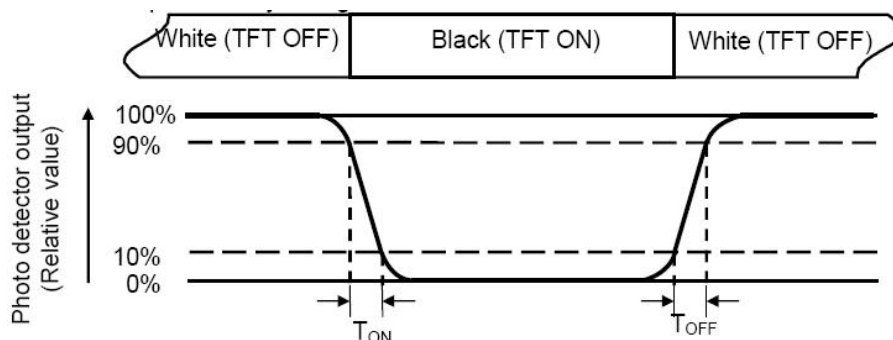
V_{white} : To be determined V_{black} : To be determined.

Note 4: Definition of Response time

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The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

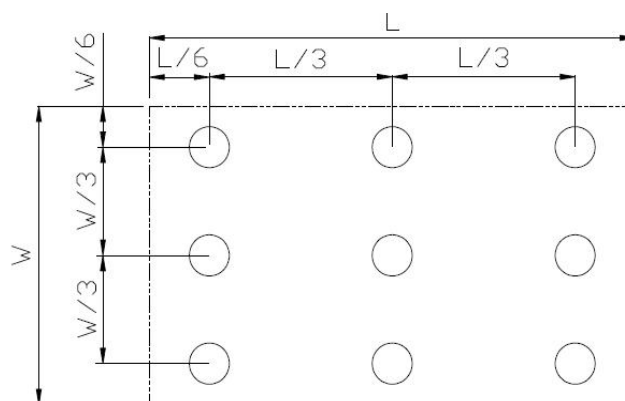
Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (U)} = L_{\min} / L_{\max}$$

L-----Active area length W----- Active area width



$L_{\max}$: The measured Maximum luminance of all measurement position.

$L_{\min}$: The measured Minimum luminance of all measurement position.

Note 7: Definition of Luminance:

Measure the luminance of white state at center point.

**7 Environmental / Reliability Tests**

No	Test Item	Condition	Remarks
1	High Temperature Operation	Ts=+85℃, 240hrs	Note1 IEC60068-2-1,GB2423.2
2	Low Temperature Operation	Ta=-30℃, 240hrs	IEC60068-2-1 GB2423.1
3	High Temperature Storage	Ta=+90℃, 240hrs	IEC60068-2-1 GB2423.2
4	Low Temperature Storage	Ta=-30℃, 240hrs	IEC60068-2-1 GB2423.1
5	High Temperature & High Humidity Storage	Ta=+60℃, 90% RH 240 hours	Note2 IEC60068-2-78 GB/T2423.3
6	Thermal Shock (Non-operation)	-30℃ 30 min~+90℃ 30 min, Change time:5min, 100 Cycles	Start with cold temperature, End with high temperature, IEC60068-2-14,GB2423.22
7	Electro Static Discharge (Operation)	C=150pF, R=330Ω, 5points/panel Air:±8KV, 5times; Contact:±4KV, 5 times; (Environment: 15℃~35℃, 30%~60%, 86Kpa~106Kpa)	IEC61000-4-2 GB/T17626.2
8	Vibration (Non-operation)	Frequency range:10~55Hz, Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X.Y.Z. (6 hours for total)(Package condition)	IEC60068-2-6 GB/T2423.10
9	Shock (Non-operation)	60G 6ms, ±X,±Y,±Z 3times, for each direction	IEC60068-2-27 GB/T2423.5
10	Package Drop Test	Height:60 cm, 1 corner, 3 edges, 6 surfaces	IEC60068-2-32 GB/T2423.8
11	Package Vibration Test	Frequency range : 5-20-200HZ PSD : 0.01-0.01-0.001 Total:0.781g ² /HZ,30min for each X.Y.Z direction	IEC60068-2-34 GB/T2423.11

Note1: Ts is the temperature of panel's surface.

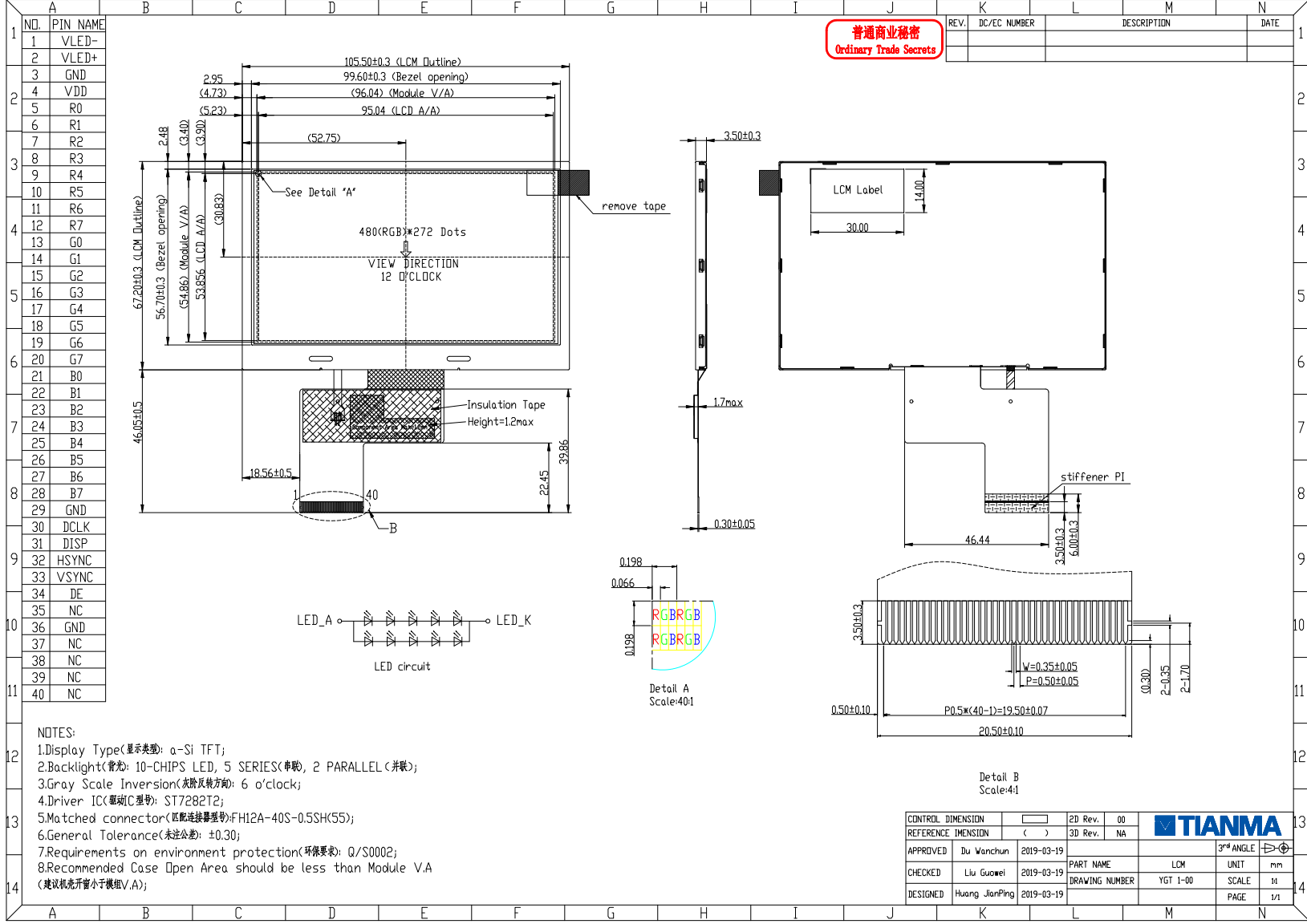
Note2: Ta is the ambient temperature of sample.

Note3: The temperature rise should not exceed 95℃ due to LC characteristics.

Users should do some mechanical designs for thermal dissipation.



8 Mechanical Drawing



**9 Packing Drawing**

No	Item	Model (Material)	Dimensions(mm)	Unit Weight(Kg)	Quantity	Remark
1	LCM module	TM043NDHG28	105.50×67.20×3.50mm	TBD	TBD	
2						
3						
4						
5						
6						
7						
8						
9						
10	Total weight	TBD				



10 Precautions for Use of LCD Modules

10.1 Handling Precautions

10.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

10.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

10.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

10.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

10.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

- Isopropyl alcohol
- Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents

10.1.6 Do not attempt to disassemble the LCD Module.

10.1.7 If the logic circuit power is off, do not apply the input signals.

10.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

10.1.8.1 Be sure to ground the body when handling the LCD Modules.

10.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.

10.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.

10.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

10.2 Storage precautions

10.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

10.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0°C ~ 40°C Relatively humidity: ≤80%

10.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

10.3 Transportation Precautions

10.3.1 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

**11 Module material list**

NO	Parts	Parts No.	Supplier
1			
2			
3			
4			
5			
6			
7			
9			
10			
11			